

ORAJET® Series 3551RA High Performance Calendered PVC Inkjet Media with RapidAir™ Technology

Description

Calendered, 2.75-mil PVC film available in bright white with a gloss finish

Release Paper

80# PE-coated silicone paper featuring advanced, air-release technology to facilitate smooth application

Adhesive

Grey, solvent-based, repositionable, permanent adhesive that can be removed with little or no adhesive residue for up to four years

Applications

Ideal for general signage applications as well as partial vehicle wraps over simple corrugations, flat surfaces and rivets

Technical Data

Thickness (without protective paper and adhesive)	2.75 mil
Dimensional Stability (FINAT TM-14)	Adhered to steel, no shrinkage in cross direction; In length, <.008"
Temperature Resistance	Adhered to aluminum, -58°F to +194°F, no variation
Fire Behavior (DIN 75200)	Adhered to steel, self-extinguishing
Adhesive Power (FINAT TM-1, after 24 h, average)	Adhered to stainless steel: 4.1 lb/in ²
Tensile Strength (DIN EN ISO 527) Along Across	Min. 19 MPa/2755 psi Min. 19 MPa/2755 psi
Elongation at Break (DIN EN ISO 527) Along Across	Min. 130% Min. 150%
Seawaterability	Adhered to aluminum, after 100h/73°F no variation
Shelf Life (68°C/50% relative humidity)	2 years
Minimum Application Temperature	46°F
Available Lengths Available Widths (inches)	164' (50 meters) 36, 54, 54RW, 60
Minimum Life Expectancy (based on accepted application procedures on vertical surfaces)	7 years

For up-to-date color profiles, please visit our website at www.orcal.com.

Attention

Surfaces to which the material will be applied must be cleaned thoroughly of dust, grease or any contaminants. Freshly lacquered or painted surfaces should be allowed to stand for at least three weeks after complete curing. The compatibility of selected lacquers and paints should be tested by the end-user prior to use.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without any guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.

DISTRIBUTED BY: J WALKER SIGN SUPPLY 1-800-248-8872



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