

EXCALIBUR PLASTISOL INKS

500 Series Direct Print Excalibur Plastisol Ink



Excalibur 500 Series is a popular brand of highly versatile plastisol inks that are formulated for direct or cold peel heat transfer screen printing. These inks have good opacity and direct prints have a soft hand finish. 500 Series Plastisol Inks are ideal for high speed automatic presses and can also be used for manual presses. 500 Series Plastisol Inks are formulated to minimize build up which allows for easier garment screen printing. 500 Series Plastisol Inks are available in a wide variety of popular colors.

Features Include:

- Superior Lead Free Formulation with Good Opacity
- Designed to Minimize Build Up
- For Direct Screen Printing or Cold Peel Transfers

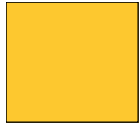
Excalibur 500 Series Direct Print	
Color	Gallon Price
Jade	\$39.80
Kelly Green	\$49.56
Lemon	\$44.10
Light Brown	\$39.09
Light Gold	\$46.00
Light Purple	\$43.00
Light Royal	\$41.27
Maroon Textile	\$39.77
Navy Blue	\$43.73
Old Gold	\$45.20
Orange	\$47.83
Purple	\$45.78
Reflex Blue	\$41.84
Royal Blue	\$47.57
Rhodamine Red	\$59.00
Rubine Red	\$46.75
Scarlet	\$50.03
Silver Gray	\$36.20
Steel Gray	\$36.20

Excalibur 500 Series Direct Print	
Color	Gallon Price
Teal	\$36.20
True Blue	\$42.53
Light Blue	\$44.78
Turquoise	\$36.20
Violet	\$45.00
Warm Red	\$50.25
Aqua	\$46.50
Black	\$34.07
Bright Orange	\$50.55
Bright Royal	\$40.53
Candy Red	\$47.20
Cardinal Red	\$45.89
Crimson	\$46.05
Dallas Green	\$45.83
Dark Brown	\$36.71
Eggplant	\$43.00
Forrest Green	\$48.15
Flesh	\$47.05
Bright Scarlet	\$53.39

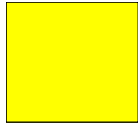
Excalibur 500 Series Colors Chart

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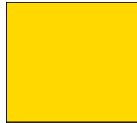
Excalibur 500 Series Colors



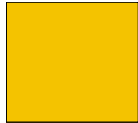
Lemon Yellow



True Yellow



Light Gold



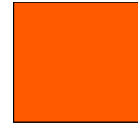
Gold



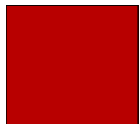
Old Gold



Orange



Bright Orange



Warm Red



Candy Red



Bright Scarlet



Bright Red



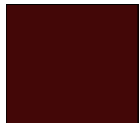
Scarlet



Super Red



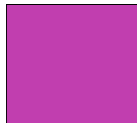
Crimson Red



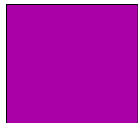
Maroon



Rubine Red



Rhodamine Red



Fuchsia



Violet



Purple



Navy Blue



Super Royal



Royal Blue



Bright Royal



Light Royal



Reflex Blue



True Blue



Bright Blue



Light Blue



Aqua



Turquoise



B Dallas Green



Kelly Green



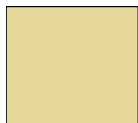
Fresh Green



Hunter Green



Forrest Green



Flesh



Dark Brown



Silver Grey



Steel Grey

The colors reflected on your computer screen are approximations of the actual colors that appear on Excalibur color charts.

EXCALIBUR PLASTISOL INKS

Excalibur 500 Series Fluorescent Inks



Excalibur 500 Series is a popular brand of highly versatile plastisol inks that are formulated for direct or cold peel heat transfer screen printing. These inks have good opacity and direct prints have a soft hand finish. 500 Series Plastisol Inks are ideal for high speed automatic presses and can also be used for manual presses. 500 Series Plastisol Inks are formulated to minimize build up which allows for easier garment screen printing. 500 Series Plastisol Fluorescent Inks are available in 8 popular colors.

Features Include:

- Superior Lead Free Formulation with Good Opacity
- Designed to Minimize Build Up
- For Direct Screen Printing or Cold Peel Transfers

Excalibur 500 Series Fluorescent	
Color	Price
Fluorescent Yellow	\$57.98
Fluorescent Orange	\$57.98
Fluorescent Red	\$56.91
Fluorescent Pink	\$56.91
Fluorescent Blue	\$55.29
Fluorescent Green	\$56.36

[Excalibur 500 Series Fluorescent Colors Chart](#)

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Excalibur Fluorescent Colors Series 500



Fluorescent Blue



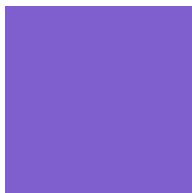
Fluorescent Green



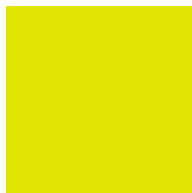
Fluorescent Magenta



Fluorescent Orange



Fluorescent Blue



Fluorescent Yellow



Fluorescent Pink



Fluorescent Red



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EXCALIBUR PLASTISOL INKS

550 Series High Opacity Excalibur Plastisol Ink

The 550 Series High Opacity Plastisol Inks are available in a range of popular, ultra high opacity colors for direct screen printing. In most cases, 550 Series High Opacity Plastisol Inks can be screen printed directly onto dark fabrics or garments without using a white underbase! 550 Series Inks have excellent washability and a very soft hand feel when screen printed. These inks are extremely opaque and are designed for screen printing on dark fabric.

Features Include:

- Ultra High Opacity When Printing on Dark Colors
- Print Directly on Dark Fabric
- Ideal for Machine or Hand Screen Printing

Excalibur 550 Series High Opacity	
Color	Gallon Price
Bright Blue	\$53.95
Light Blue	\$49.95
Turquoise	\$49.25
Violet	\$54.95
Super Red	\$55.30
Bright Red	\$54.80
Fresh Green	\$54.05
Bright Dallas Green	\$54.00
Fuschia	\$52.00
Gold	\$58.85
Light Gold	\$59.70
Lemon Yellow	\$53.05
Orange	\$52.50
Super Royal	\$46.20
Mixing Base	\$42.95

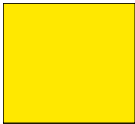


Excalibur 550 Series Colors Chart

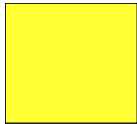
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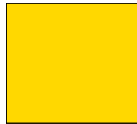
Excalibur Series 550 High Opacity Plastisol Colors



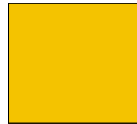
Lemon Yellow



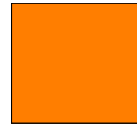
True Yellow



Light Gold



Gold



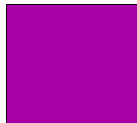
Orange



Bright Red



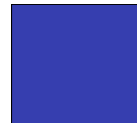
Super Red



Fuchsia



Violet



Super Royal



Bright Blue



Light Blue



Turquoise



B Dallas Green



Fresh Green



The colors reflected on your computer screen are approximations of the actual colors that appear on Excalibur color charts.

EXCALIBUR PLASTISOL INKS

600 Super Strength Process Excalibur Plastisol

The 600 Super Strength Series are highly pigmented process colors to make heat transfer prints.

Features Include:

- Ideal For Glitter and Puff Process Transfers
- Can Use Most Types of Stencils

Series Colors and Bases: Process Black, Process Blue, Process Cyan, Process Red, Process Yellow, Process Magenta, 505 Base (process)

600 Super Strength Process Ink	
Color	Price
Black	CALL
Blue	
Cyan	
Red	
Yellow	
Magenta	
505 Base	



EXCALIBUR PLASTISOL INKS

Excalibur 700 Series Metallic/Specialty Ink for Direct Printing

Excalibur 700 Series Specialty Inks will allow you to produce dazzling glitter effects and shimmering metallic prints. With a wide range of metallic and glitter colors, the creative possibilities are endless. All metallic colors are non-tarnish and highly durable. 700 Series Inks are designed for direct screen printing and 900 Series Inks are designed for heat transfer printing.

Features Include:

- Sparkling Glitter Effects
- Shimmering Metallic Prints
- Amazing Printed Special Effects

Metallic/Glitter Colors and Bases: Metallic Copper, Metallic Green, Metallic Purple, Metallic Red, Metallic Royal, Metallic Gold Sparkle, Metallic Old Gold, Metallic Silver, Gold Glitter, Silver Glitter, Crystallina, Glow in the Dark, Quicksilver, Metallic Clear Base

Holographic Glitter Colors: Techno Silver Glitter, Gold Dust Glitter, Ice Wine Glitter, Fire and Ice Glitter, Ice Blue Glitter, Electric Green Glitter

700 Metallic/Specialty Ink	
Color	Quart Price
Copper	\$35.05
Green	\$35.05
Purple	\$35.25
Red	\$35.05
Royal	\$36.65
Gold Sparkle	\$38.95
Old Gold	\$36.05
Silver	\$34.86
Gold Glitter	\$32.55
Silver Glitter	\$28.35
Crystallina	\$58.05
Glow in the Dark	\$59.95
Quicksilver	\$44.95
Clear Base	\$22.55

Excalibur® Glitter, Metallic and Specialty Ink Colors



EXCALIBUR PLASTISOL INKS

Excalibur 820 Series Direct Print Puff

The 820 Series Puff Plastisol Inks are designed for direct printing and are ready for use. They have an excellent loft and hand. 820 Series are extremely easy to puff. Available in a limited range of popular colors.

Features Include:

- Ready For Use
- Terrific Loft And Hand
- Can Be Used As An Under-Base
- Formulated To Print Right From The Can

820 Puff Colors: Lemon Yellow, Light Gold, Gold, Orange, Bright Red, Violet, Bright Blue, Light Blue, Bright Dallas Green, Black, White

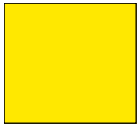
820 Series Direct Puff		
Color	Gallon Price	Quart Price
Bright Blue	\$56.95	\$21.95
Light Blue	\$56.95	\$21.95
Violet	\$56.95	\$21.95
Bright Red	\$56.95	\$21.95
Black	\$52.95	\$20.95
Bright Dallas Green	\$56.95	\$21.95
Gold	\$56.95	\$21.95
Light Gold	\$56.95	\$21.95
Lemon Yellow	\$56.95	\$21.95
Orange	\$56.95	\$21.95
White	\$51.95	\$20.25

[Excalibur 820 Direct Print Puff Colors Chart](#)

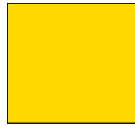
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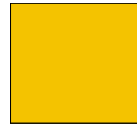
Excalibur 820 Series Direct Print Puff Colors



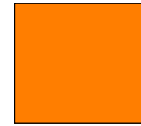
Lemon Yellow



Light Gold



Gold



Orange



Bright Red



Violet



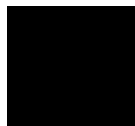
Bright Blue



Light Blue



B Dallas Green



Black



White



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EXCALIBUR PLASTISOL INKS

501 Curable Reducer

501 Curable Reducer is a perfectly balanced reducer that can be used in virtually any quantity. It will not affect the cure ability of the ink. It is ideal for general viscosity reduction. It can be used to achieve a softer hand. It is recommended to be used in most direct printing plastisol inks including: Excalibur 500/550 and 600 Series Plastisol Inks.

501 Curable Reducer	
Size	Price
1 Quart	
1 Gallon	

502 Viscosity Reducer

Use 502 Viscosity Reducer for a softer hand. Limited amounts of 502 Reducer may be used to achieve the desired consistency. Limited amounts of 502 Reducer will duplicate the look and feel of a water based print. It will remain as an integral component of the cured design. Gelation and fusion temperature properties of the base plastisol will change with the addition of 502 Reducer. Use of 502 Reducer may increase curing time. Use maximum of 3% to 5%.

502 Viscosity Reducer	
Size	Price
1 Quart	
1 Gallon	

503 Viscosity Reducer

503 Viscosity Reducer will give a very soft hand and act as a detacktifier. 503 Viscosity Reducer will reduce opacity of ink. Use a maximum of 1%.

Mixing: The Plastisol ink mixed with 503 Viscosity Reducer should be used at the time of mixing the ink. This product can not be stored when mixed.

503Viscosity Reducer	
Size	Price
1 Quart	
1 Gallon	

